

Transfer Conveyor

Standard Features:

- **Welded, Structural Steel Frame Construction**
- **Drives Sized to Match Loads by Factory**
- **230-460/3/60 Electrical Connection**
- **High Side or Low Side Mounted Drives**
- **30, 45 and 60 FPM Fixed Conveyor Speed**
- **Continuously Welded Sprockets**
- **Rollers Set High on Non-driven Side**
- **Scalloped Type Roller Chain Guard #10 Ga. and #16 Ga. Drive Chain Guard**
- **Heavy Duty Channel Supports +/- 3/4" Adjustment**
- **RC-60 or RC-80 Single Rivet Transfer Chains**
- **Positive Lift by Pneumatic Cylinder**
- **24 VDC Double Acting Solenoid Valve Plumbed and Mounted**
- **Chain Elevation 3/4" Above Rollers**
- **Painted Alba Blue with Safety Yellow Guards**
- **Units Typically Shipped Fully Assembled to Minimize Installation Time.**
- **Conveyors Fully Tested Prior to Shipment**



Optional Items:

- **Polyurethane Roller Covering**
- **Zinc Plated, Zinc Flo Coated Rollers**
- **Blade Stops/Pin Stops**
- **Photo Eyes**
- **Pre- Wired Devices**
- **Back Stops/Conveyor Guides**
- **Fork Truck Barriers**
- **Transition Rollers**
- **VFD Rated Motors**
- **Hot Dipped Galvanized Frames**
- **Color Match Paint to Specifications**



Transfer Conveyor

Roller Size	Chain	Roller Centers	Transfer Strands	Load	Effective Widths	Lengths	
90° In Frame Style Chain Transfer							
2-1/2" dia. x 11 Ga	RC-40 Chain	3.25"	2	3	1,500 lbs.	44", 48", 52", 54" or 60"	5'-1"
		3.25"					5'-7-1/2"
		3.75"					4'-11-1/4"
		4"					5'-2"
		6"					5'-0"
	RC-60 Chain	3.75"	2	3	4,000 lbs.	44", 48", 52", 54" or 60"	5'-0"
		4.5"					4'-10-1/2"
		4.5"					5'-7-1/2"
		6"					5'-0"
		6"					5'-0"
90° Thru Frame Style Chain Transfer							
2-1/2" dia. x 11 Ga	RC-40 Chain	3.25"	2	3	1,500 lbs.	44", 48", 52", 54" or 60"	5'-1"
		3.25"					5'-7-1/2"
		3.75"					4'-11-1/4"
		4"					5'-2"
		6"					5'-0"
	RC-60 Chain	3.75"	2	3	4,000 lbs.	44", 48", 52", 54" or 60"	5'-0"
		4.5"					4'-10-1/2"
		4.5"					5'-7-1/2"
		6"					5'-0"
		6"					5'-0"
90° Frame To Frame Style Chain Transfer							
2-1/2" dia. x 11 Ga	RC-40 Chain	3.25"	2	3	1,500 lbs.	44", 48", 52", 54" or 60"	5'-1"
		3.25"					5'-7-1/2"
		3.75"					4'-11-1/4"
		4"					5'-2"
		6"					5'-0"
	RC-60 Chain	3.75"	2	3	4,000 lbs.	44", 48", 52", 54" or 60"	5'-0"
		4.5"					4'-10-1/2"
		4.5"					5'-7-1/2"
		6"					5'-0"
		6"					5'-0"



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on Conveyors by ●●●

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MANUFACTURING, INC.